SOLAR PAYBACK - TRAIN-THE-TRAINER
SOLAR HEAT FOR INDUSTRIAL PROCESSES

System Components

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SPB Train-the-Trainer Workshop

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www.ise.fraunhofer.de

Solar Payback

Fraunhofer ISE

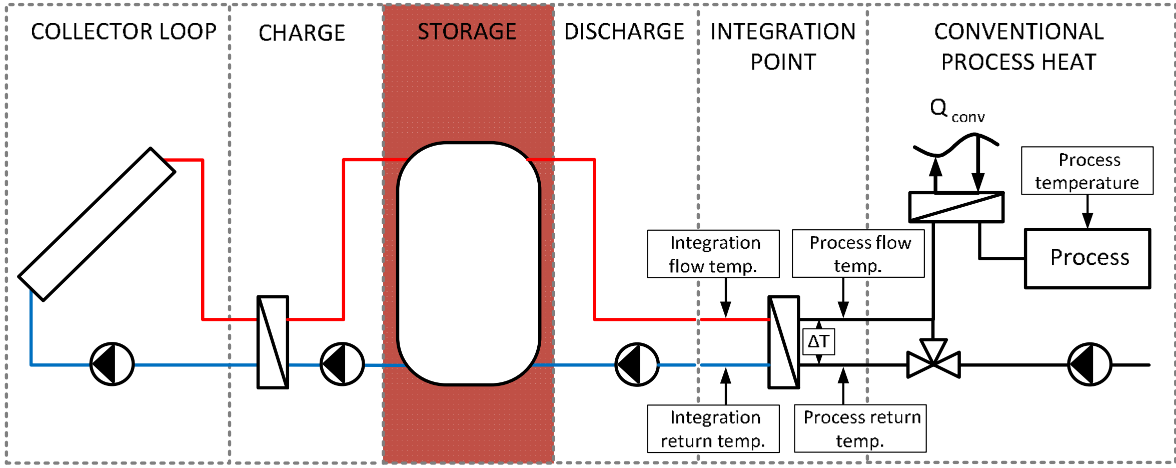
Content

Main Components of a SHIP system
Overview of main solar components

- Solar collectors
  - Flat Plate
  - Evacuated Tube
  - Parabolic Trough
  - Linear Fresnel
  - And other concepts
- Thermal storage for SHIP
  - Water
  - Steam
  - Phase change materials
- Heat transfer fluid
  - Water / Glycol (up to 120 °C)
  - Oil (up to 390 °C)
  - Molten salt (over 500 °C)
  - Air
  - Steam
- Important auxiliary components
  - Pumps
  - Heat exchanger
  - Valves
  - Pipes
  - Controller and sensors

Main Components of a SHIP system
System components and levels

- Solar irradiation is converted into heat in a solar collector field
- Heat is transported by Heat Transfer Fluid (HTF)
- Stored in a Thermal Energy Storage (TES)
- Direct or indirect delivery through heat exchangers (HX)
- Pumps, valves and piping
- Control according to an implemented operation strategy



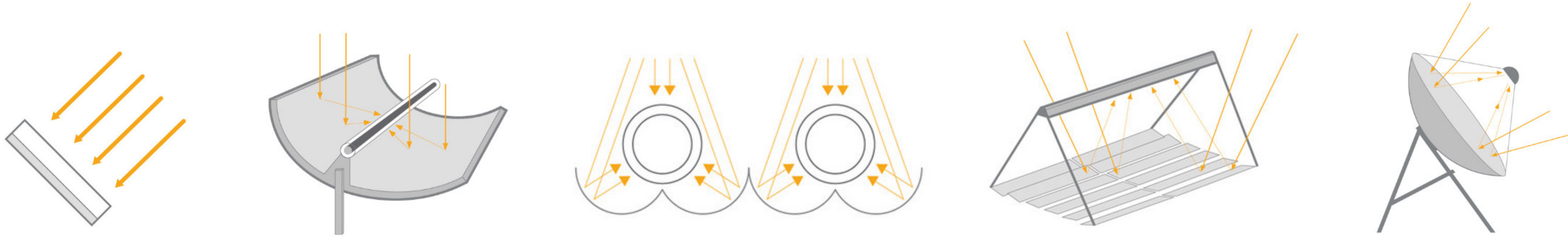
[1]

[1] Muster B. et al.: Integration Guideline, IEA TASK 49, Technical Report B2, 2015

Solar Payback Fraunhofer ISE

Main Components of a SHIP system
Solar Collector

- “Heat exchanger” which convert solar irradiation into heat
- Surface absorbing irradiation is called *absorber*
- Collected solar energy is carried from *heat transfer fluid* (HTF) to the process or to an energy storage tank to be used later
- Heat is transferred to the *working fluid* (air, water, or oil) circulating through the process system
- Different technologies for different operating temperature levels



[1]

[1] Solar collectors, https://www.solar-payback.com/technology/, Accessed October 2019

Solar Payback

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Main Components of a SHIP system
Thermal Energy Storage (TES)

- Heat storage is required for mismatch between thermal energy supply and energy demand
- Commonly used TES are based on water:
  - Relatively inexpensive
  - Inconvenient when large volumes are required (static water pressure)
- Different types of TES are available:
  - Pressurized or non pressurized (atmospheric)
  - With internal or external heat exchanger

Main Components of a SHIP system
Heat Exchangers

- Heat exchangers as heat transfer surfaces between two independent hydraulic circuits (often with different HTF)
- Plate heat exchangers (especially 2 fluids) and tube-shell heat exchangers (fluid–air or fluid–steam) are widely used
- Characterizing parameters are:
  - Heat transfer coefficient UA [W/K]
  - Heat exchanger efficiency depends on:
    - Mass flows (cold and hot side)
    - Geometry and fluid properties
    - Flow principle (parallel flow, cross flow, counter flow)

Main Components of a SHIP system
Controller

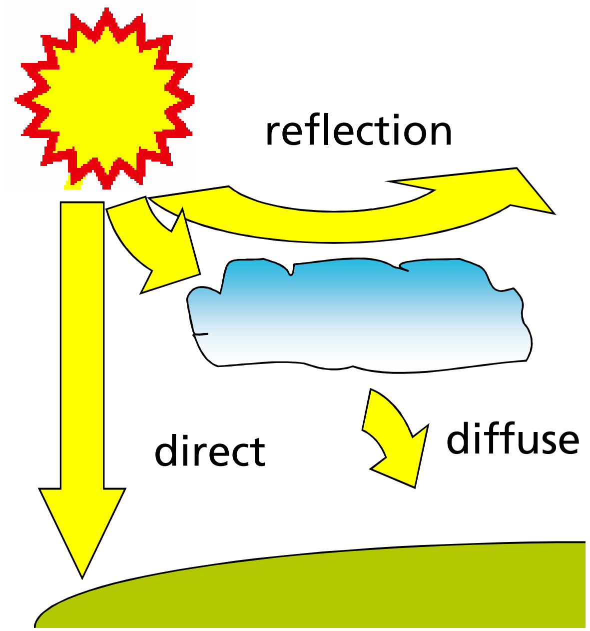
- Key function:
  - Monitoring and controlling temperatures with pumps and valves
  - Ensuring optimized way of delivering solar energy to the heat system
- Control strategy must be tailored according to the specific heat demand and might include the control of:
  - Mass flow and temperature level at the solar loop side
  - Heat delivery point and rate
  - Standard operation or safety operation modes
- Due to the variety of industrial processes:
  no standardized controllers for SHIP systems

Content

Technologies of Solar Thermal Collectors
General Principles

- On the way through the atmosphere the direct sunlight attenuates
  - Scattering at gas molecules (Rayleigh)
  - Scattering at aerosols, water droplets, dust
  - Absorption at H_2O, CO_2, O_3, other gases
- ➢ Scattering results in diffuse radiation

- Global Radiation = Direct + Diffuse



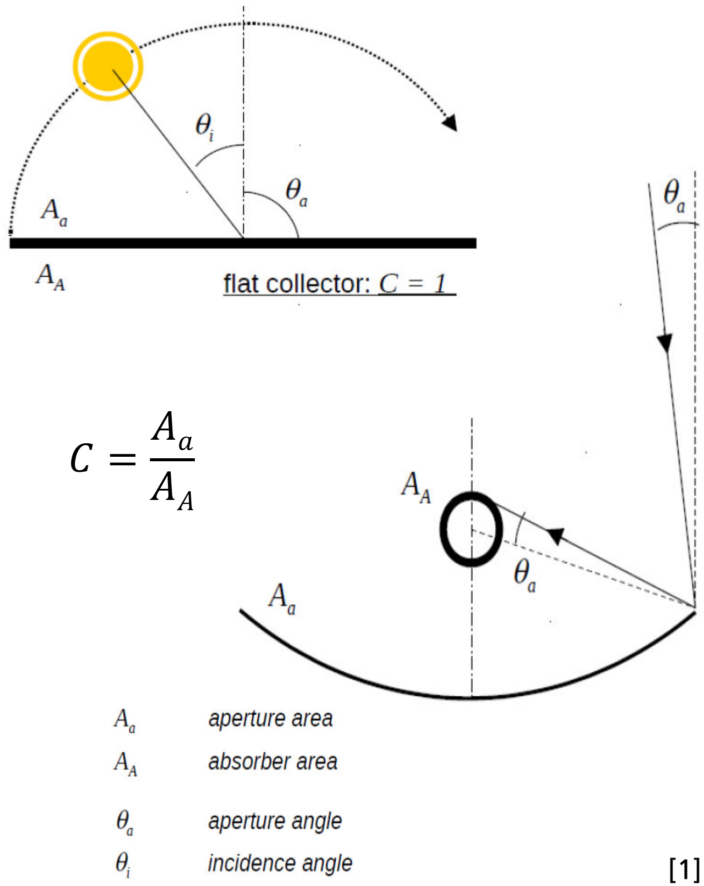
Direct Normal Radiation DNI

Diffuse Horizontal Radiation DHI

Technologies of Solar Thermal Collectors
General Principles

- Tilting the collector surface increases the area able to collect the radiation
  - ➢ Depending on location, optimal tilt angle for collector increases solar gain

- At radiative balance, the temperature of an ideal absorber surface (black body) would rise to maximum 91.3 °C (neglecting convection and conduction)
- In order to rise the temperature, heat flux must be increased → Concentration
- However: increase of concentration reduces the acceptance angle
  - ➢ Need of tracking systems with solar concentrators



$$C = \frac{A_a}{A_A}$$

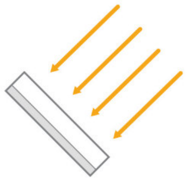
[1]

[1] Horta P. (2015): State of the Art of process heat collectors, IEA/SHC TASK 49 Technical Report A.1.3.

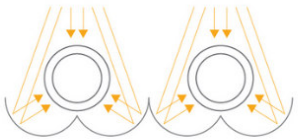
Technologies of Solar Thermal Collectors
General Principles

Stationary collectors (C < 2)

- Flat Plate Collectors FPC
  - (selective) flat absorber with optional flat glazing cover
  - T < 100 °C

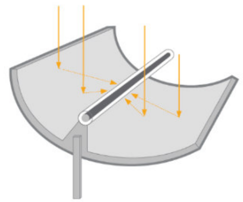


- Evacuated Tube Collectors ETC
  - Vacuum absorber tubes
  - T < 120 °C
- Compound Parabolic Concentrator
  - Stationary line-focus concentrator
  - T < 100-200 °C

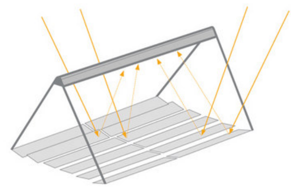


Tracking collectors (C > 10)

- Parabolic Trough Collectors PTC
  - Line-focusing concentrator
  - One-axis tracking, parabola
  - (Non-)evacuated absorber
  - 100 °C < T < 250/550 °C



- Linear Fresnel Reflector
  - Line-focusing concentrator
  - One-axis tracking
  - Fresnel principle: Dividing a parabola into segments
  - (Non-)evacuated absorber
  - 100 °C < T < 250/550 °C

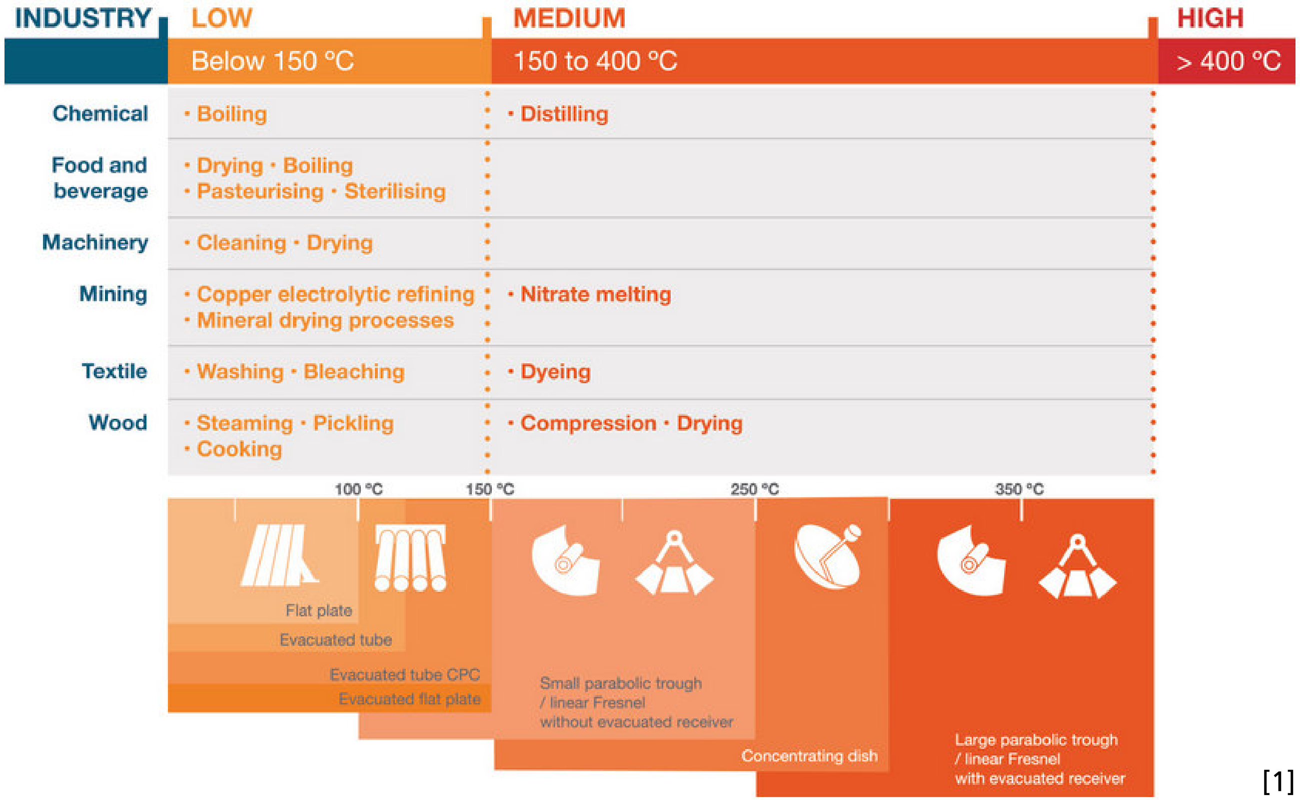


[1]

[1] Images: Solar collectors, https://www.solar-payback.com/technology/, Accessed October 2019

Technologies of Solar Thermal Collectors
General Principles

- Selection of a specific solar collector technology is intrinsically related to the required temperature at the heat delivery point



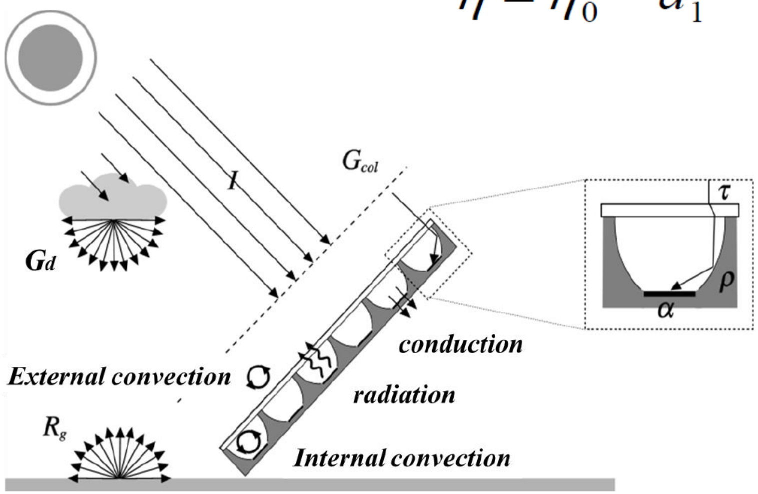
[1]

[1] IEA TASK 49, https://www.solar-payback.com/markets/, Accessed October 2019

Technologies of Solar Thermal Collectors
General Principles

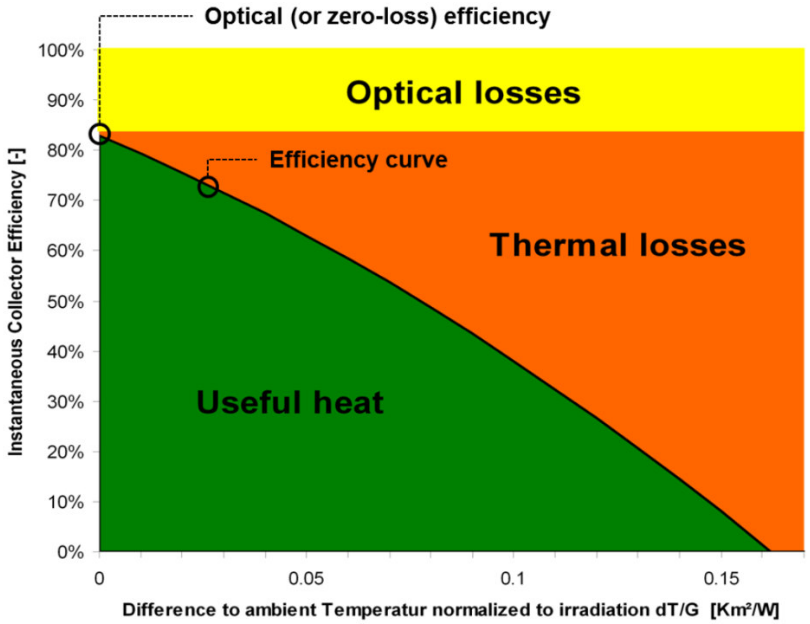
- Collector efficiency depends on:
  - Optical losses depending on incidence angle
  - Thermal losses depending on operating temperature

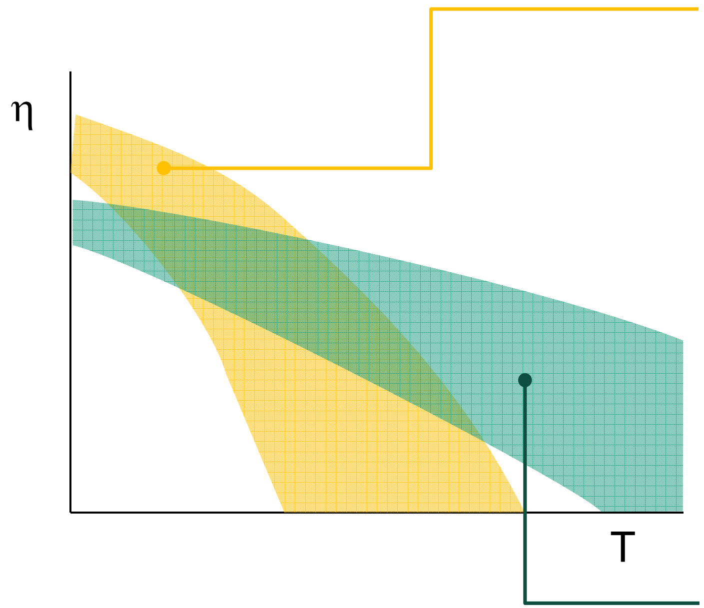
$$\eta = \eta_0 - a_1 \cdot \frac{(T_m - T_a)}{G} - a_2 \cdot \frac{(T_m - T_a)^2}{G}$$



- η [-] collector efficiency
- η_0 [-] zero-loss efficiency
- a_1 / a_2 [W/m² K] heat loss coefficients
- T_m [°C] mean fluid temperature
- T_a [°C] ambient temperature
- G [W/m²] total solar irradiance on collector plane

Technologies of Solar Thermal Collectors
General Principles





Low temperature / Stationary collectors:

- Higher optical efficiency
- Higher thermal losses

Medium temperature / Tracking collectors:

- Lower optical efficiency
- Lower thermal losses

Technologies of Solar Thermal Collectors
General Principles

- Measures to increase the efficiency of solar thermal collectors:

Selective Absorber Surfaces

- Spectrally selective absorber surfaces
- Development of special coating materials
  → Shifting of absorptivity and emissivity spectral distributions
- Aim: Achieve high absorptivity and low emissivity
- Emittance: 0.05 – 0.15
- Absorptance: 0.9 – 0.95

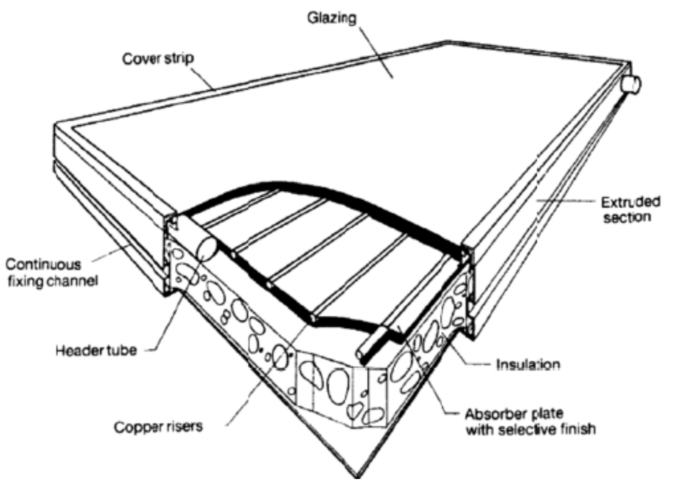
Vacuum

- Notable enhancement of thermal performance of solar collectors
- Evacuation of volume between absorber surface and surrounding glass
- Thus, limitation or elimination of thermal losses by means of convection
- Nowadays also available for flat plate collectors

Content

Technologies of Solar Thermal Collectors
Flat Plate Collectors

- Commonly used for temperatures in the range of 30 °C to 100 °C

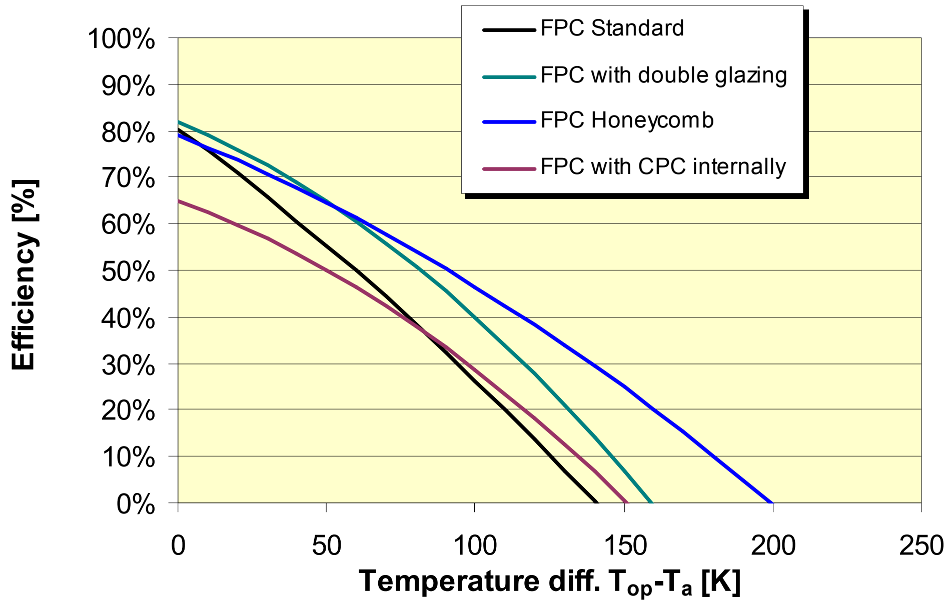


- Absorber tubes through which working fluid flows covered by absorber sheet and a transparent cover
- Coating on the absorber converts the solar irradiation to heat which is transferred to the working fluid in the tubes
- Usual fluid is water/glycol mixture (with some additives) in order to avoid corrosion and frost damages
- Simple to use, little maintenance and relatively cheap

Source: gef, UNEP, ome; Technical Study report on SHIP, State of the art in the Mediterranean region

Technologies of Solar Thermal Collectors
Flat Plate Collectors

- Improved Medium Temperature Flat-Plate Collectors
  - Reduced heat losses
    - double glazed, AR coatings
    - CPC flat plate
    - honeycomb collector
  - Operation temperature
    - up to 80°C for flat-plate
    - up to 100°C for honeycomb and double glazed collectors
  - Improvement of optical efficiency difficult
  - Can heat loss be further reduced? Other possibilities?



Efficiency for Irradiation 850 W/m², IAM=1

Technologies of Solar Thermal Collectors
Flat Plate Collectors

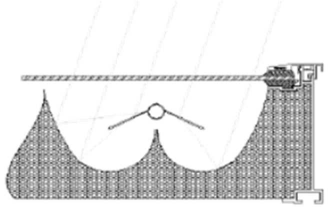
- Double Glazed Flat Plate Collectors → Operating temperatures up to 120°C

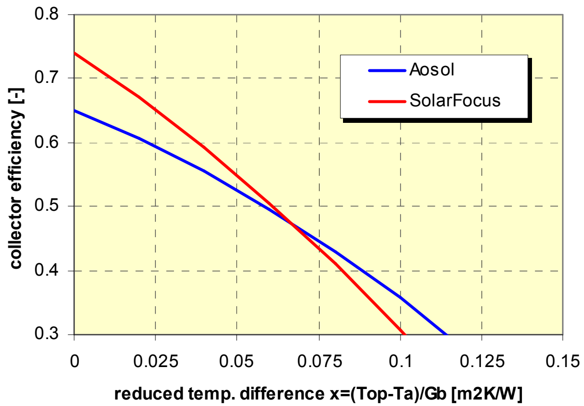
- Supplier:
  - Schüco CTE 524 DH 2 double AR-glazing
  - Arcon HT-SA 28/10 AR-glass+ETFE-film
  - Solid „Gluatmugl HT“ AR-glass+ETFE-film

Desalination system for capacities up to 2000 l/day, 90 m², Gran Canaria

Technologies of Solar Thermal Collectors
Flat Plate Collectors

- Flat plate collectors with internal reflectors
  - Aosol (PT) standard product
    - Operating temperatures up to 120°C
    - Stationary concentration 1.15 X
  - Aosol (PT) development
    - Operating temperatures up to 120°C
    - Stationary concentration 1.5 X
    - Dimensions 1427 x 4020 x 180 mm^3
    - ETFE-film as convection barrier
  - SolarFocus (A)
    - Dimensions 1155 x 2400 x 65 mm^3



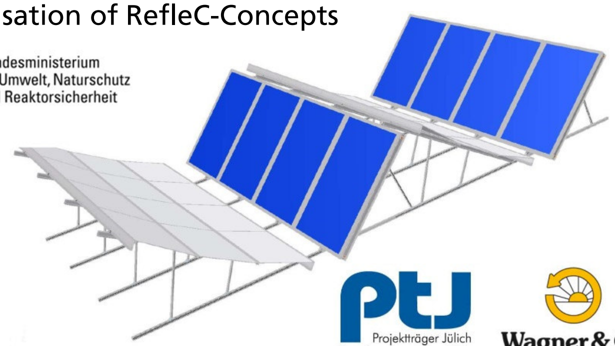


Technologies of Solar Thermal Collectors
Flat Plate Collectors

- Development of high efficiency FPC with reduced heat losses
  - External reflector
  - Working temperatures 80 °C to 150 °C
    (medium temperature range)

Visualisation of RefleC-Concepts

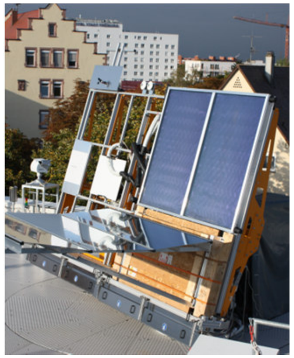
Bundesministerium
für Umwelt, Naturschutz
und Reaktorsicherheit

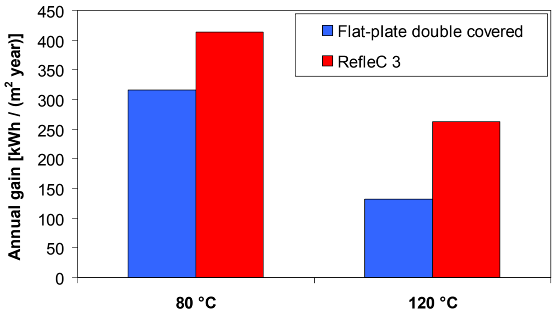


PtJ Projektträger Jülich Forschungszentrum Jülich

Wagner & Co

Prototype on tracker facility at Fraunhofer ISE



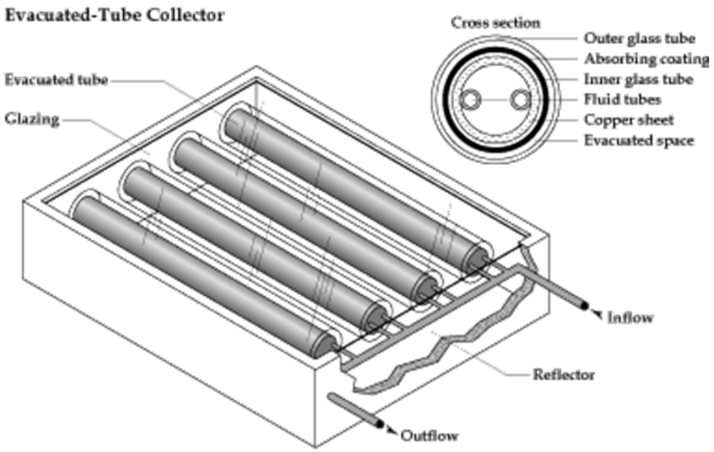


Simulation of collector for Würzburg, Germany. Based on measured thermal efficiency and IAM-values.

Content

Technologies of Solar Thermal Collectors
Evacuated Tube Collectors

- ETC can achieve higher temperatures than FPC ranging from 50 to 130°C

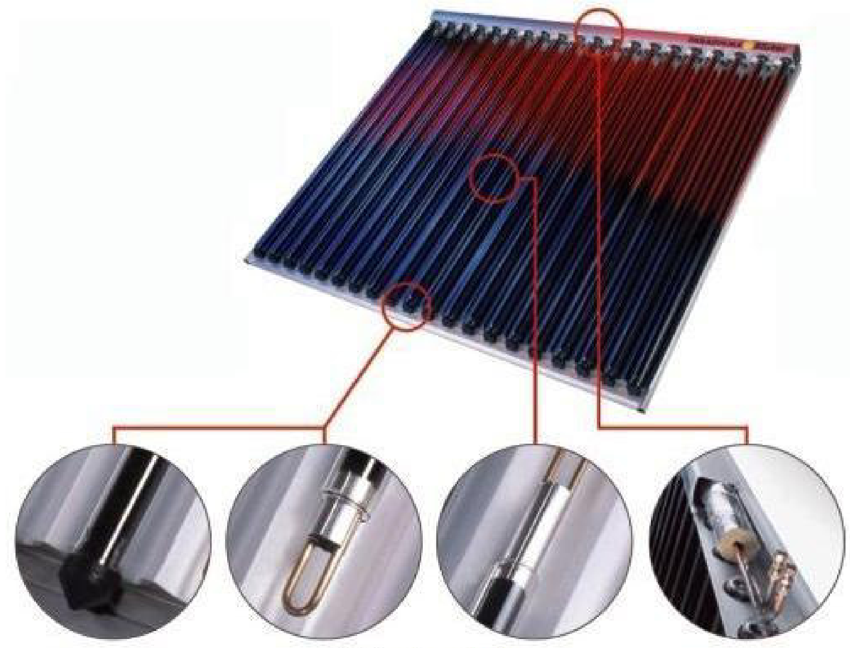


- Consists of a row of parallel vacuum glass tubes
- Absence of air highly reduces convection and conduction losses
- 2 categories of ETC:
  - Direct flow principle: the heat transfer fluid of the collector loop flows directly through the absorber via a co-axial tube
  - Heat pipes principle: the heat of the absorber is transferred to the heat transfer fluid of the collector loop via a heat pipe system (Figure 5 right)

Source: gef, UNEP, ome; Technical Study report on SHIP, State of the art in the Mediterranean region

Technologies of Solar Thermal Collectors
Evacuated Tube Collectors

- Compound Parabolic Concentrator ETC
  - Low concentration CPC (C < 2)
    - Evacuated tubes CPC collectors which can deliver up to 200°C
    - Stationary collector – CPC is designed in a way that all solar positions during a year a accepted by the concentrator
  - Bridges the gap between the lower temperature application FPC (<80°C) to the higher temp. applications of concentrators (T>200°C)

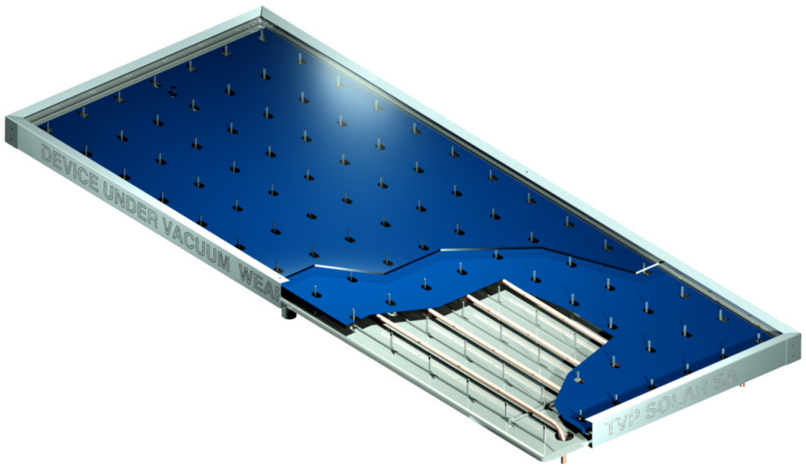


CPC solar collector [1]

[1] Figure: http://image.tradevv.com/2010/11/18/linuosolar001_1741789_600/cpc-solar-collector.jpg

Technologies of Solar Thermal Collectors
Evacuated Flat Plate Collectors

- Thermal Vacuum Power Charged™
  - TVP charged panels allow for the first time to take full advantage of high vacuum insulation in a planar layout at low cost
  - TVP panels can operate at high temperature with high efficiency, without requiring any concentration (using direct AND diffuse light)

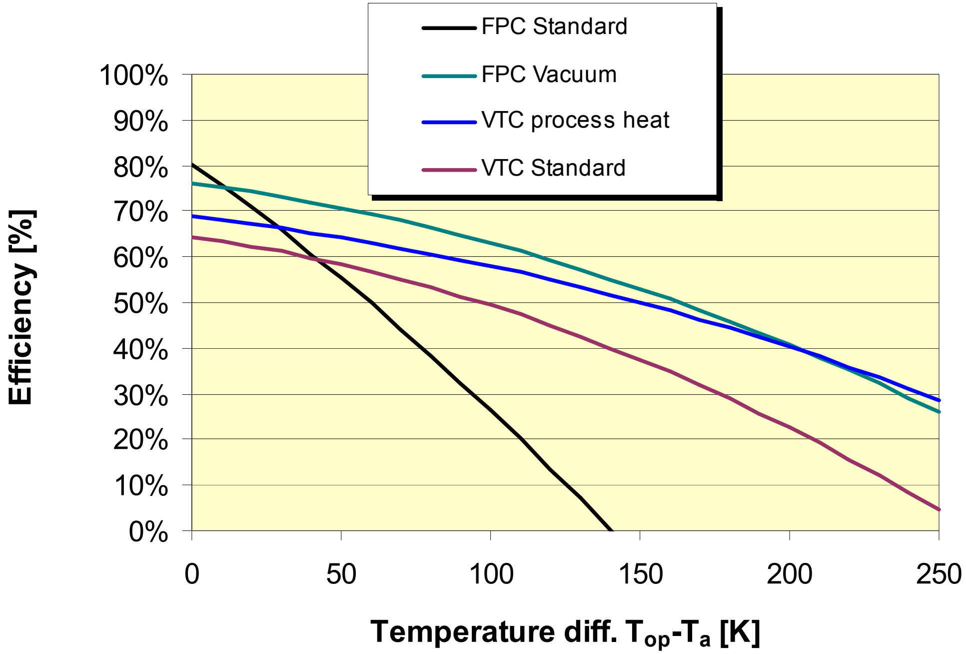


VACUUM THERMAL POWER CHARGED

SAINT-GOBAIN NOVA
2009 ENERGY AWARD WINNER

Technologies of Solar Thermal Collectors
Comparison ETC vs FPC

- Flat plate vacuum collector TVP MT-Power
  3rd prize INTERSOLAR 2012
- Vacuum tube collector for process heat
  Paradigma AQUA PLASMA
- Vacuum reduces heat losses substantially
  → operation temperatures
  160°C – 200°C feasible
  dependent on collector



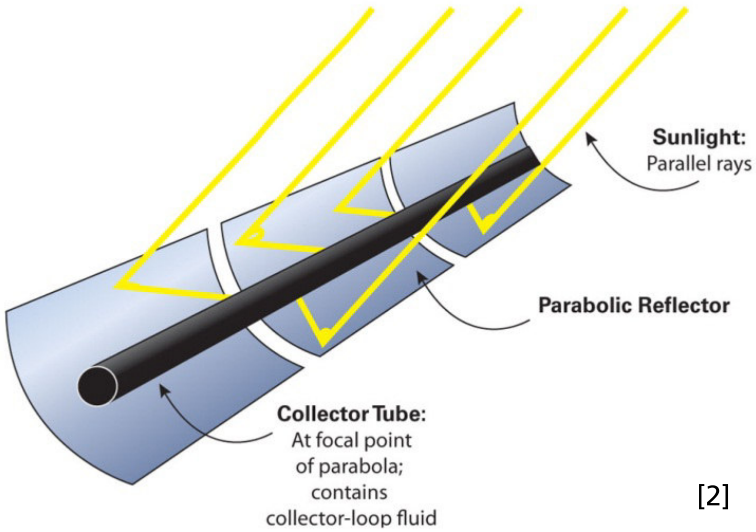
Efficiency for Irradiation 850 W/m², IAM=1
(Values for TVP based on manufacturers data)

Content

- Main Components of a SHIP System
- Technologies of Solar Thermal Collectors
  - General Principles
  - Flat Plate Collectors
  - Evacuated Tube Collectors
  - Parabolic Trough Collectors
  - Linear Fresnel Collectors
  - Other Concepts
  - Comparison
- Thermal Storage
- Summary

Technologies of Solar Thermal Collectors
Parabolic Trough Collectors

- Parabolic mirrors focus only direct sunlight onto an absorber tube



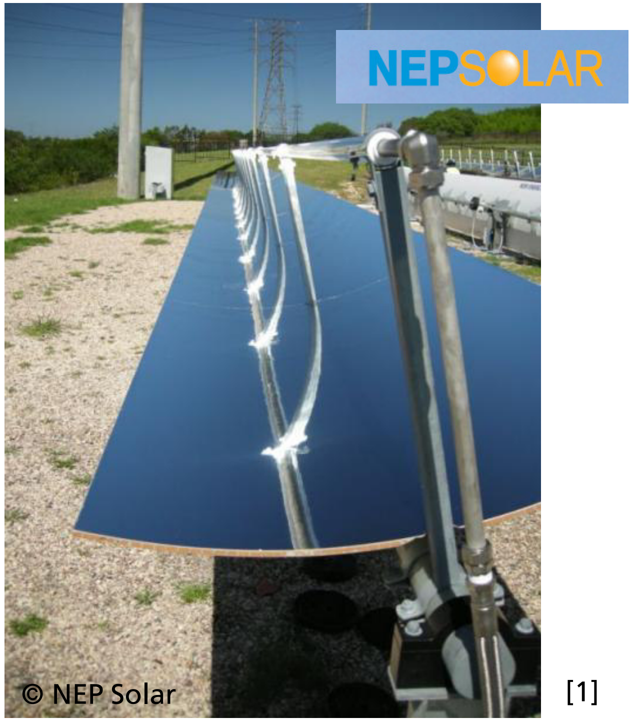
[2]

- Designed to track the sun along one axis oriented in the north-south or east-west direction
- Reflecting surface normally a curved glass mirror or an aluminium sheet
- Water or thermal oil usually used as working fluid
- Receptor consists of an absorber tube of an area usually 25 to 35 times smaller than the aperture

Source: gef, UNEP, ome; Technical Study report on SHIP, State of the art in the Mediterranean region
[2] http://www.homepower.com/sites/default/files/articles/ajax/docs/12_HP133_pg70_Marken-6.jpg

Technologies of Solar Thermal Collectors
Parabolic Trough Collectors

- PolyTrough 1200 and 1800 – NEP Solar



[1]

- Aperture width 1.2 or 1.8 m
- Operating temperature 250°C
- Standard 1200 collector is 24m long and 1.6m high
- Composite carrier reflectors
- Torque tube approach
- Lower cost in shipping and installation
- Ease of operations & maintenance
- Scalable Design
- Various receiver options

[1] http://www.nep-solar.com/

Technologies of Solar Thermal Collectors
Parabolic Trough Collectors

- Project NEP Solar: 230kW Solar Cooling, Australia

[1]

- Aperture: 345m² (PolyTrough 1200)
- Peak Thermal Power: 200kW
- Outlet Temperature: 180°C
- HTF: Water
- Application/End Use: Air conditioning

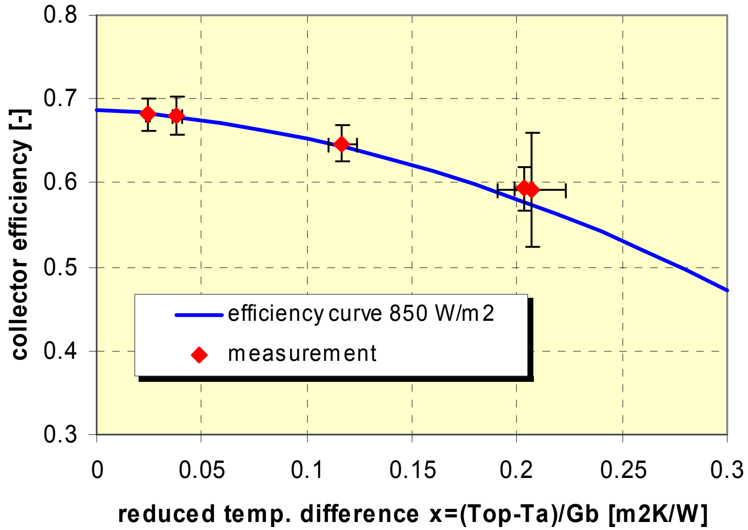
- Commissioning: April 2011

[1] http://www.nep-solar.com/

Technologies of Solar Thermal Collectors
Parabolic Trough Collectors

- Solitem (Germany) – Trough PTC1800

[1]



[1] www.solitem.com

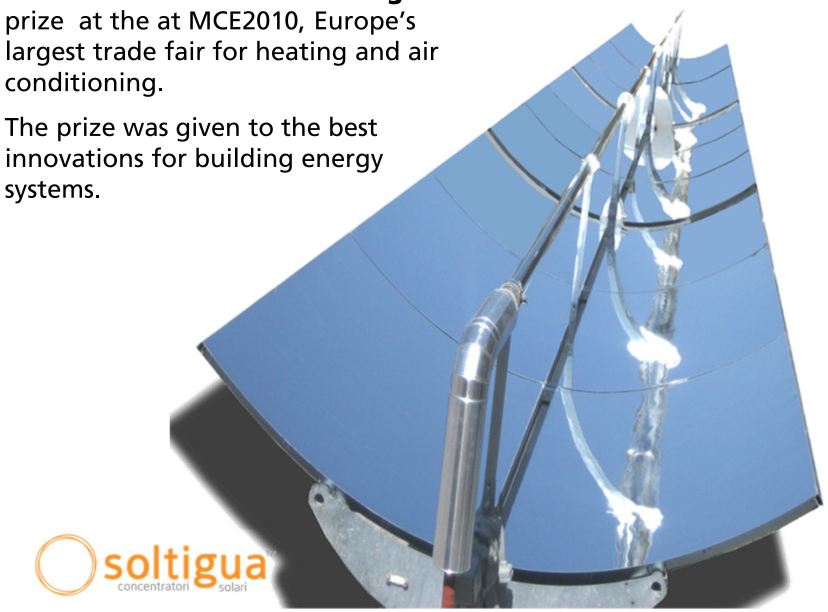
Technologies of Solar Thermal Collectors
Parabolic Trough Collectors

- Soltigua (Italy) - PTM parabolic trough collector
  - Technical features
    - Modular design
    - Surface = 13.5 m²/module
    - Length = 6.2 m/module
    - Cord = 2.4 m
    - Peak power = 570 W/m2 (7.7 kW/module @DNI of 1000 W/m², T_{amb}= 30°C, T_{out} = 200°C)
    - Up to 4 modules driven by the same motor (n.1 PTM24):
    - 25 m long / 54 m² / 31 kWpeak

TECHNOLOGICAL EXCELLENCE

In 2010 PTM has been awarded the **"Towards the A-class building"** prize at the at MCE2010, Europe's largest trade fair for heating and air conditioning.

The prize was given to the best innovations for building energy systems.



Technologies of Solar Thermal Collectors
Parabolic Trough Collectors

- Soltigua (Italy) - PTM parabolic trough collector

Installation in Gambettola (Italy): solar cooling system with concentrating collectors and double effect absorptions chiller

Technologies of Solar Thermal Collectors
Parabolic Trough Collectors

- Solarlite (Germany)
  - Production of PTC collectors
    2300 and 4600 for:
    - process heat
    - concentrated solar thermal power
  - 2.3 m and 4.6 m aperture
  - Operation up to 400°C / 55 bar
  - 12m segment
  - Variable size of plant
  - Costs comparable with larger CSP collectors instead of small plant size

Technologies of Solar Thermal Collectors
Parabolic Trough Collectors

- Sopogy (USA) – SopoNova 4.0
  - Geometrical features
    - Length: 3.66 m
    - Width: 1.52 m
    - Center to Center Spacing: 2.59 m
    - Reflector Aperture Area: 5.07 m²
  - Reference installation
    - Masdar cooling project

Technologies of Solar Thermal Collectors
Parabolic Trough Collectors

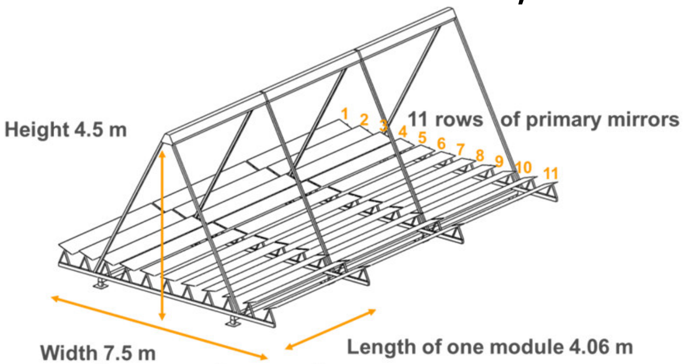
- Thermax (India) – Trough PT500

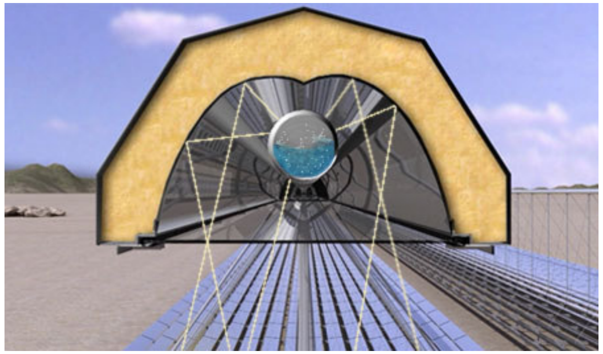
Parabolic trough pilot at Shive Village

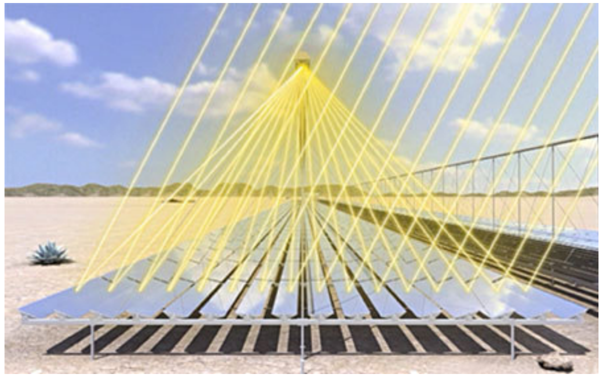
Content

Technologies of Solar Thermal Collectors
Linear Fresnel Collectors

- Many nearly flat mirror facets instead of one parabolic mirror
- Receiver/Absorber is above mirror rows, which track the sun







  - High concentration ratio and temperatures up to 400°C
  - Thermal capacity from 50 kW up to several MW
  - Easy to mount on flat roofs as a result of good weight distribution and high wind resistance
  - Water/steam or thermal oil usually used as working fluid
  - High surface coverage, efficient land use

Source: Industrial Solar Gmbh

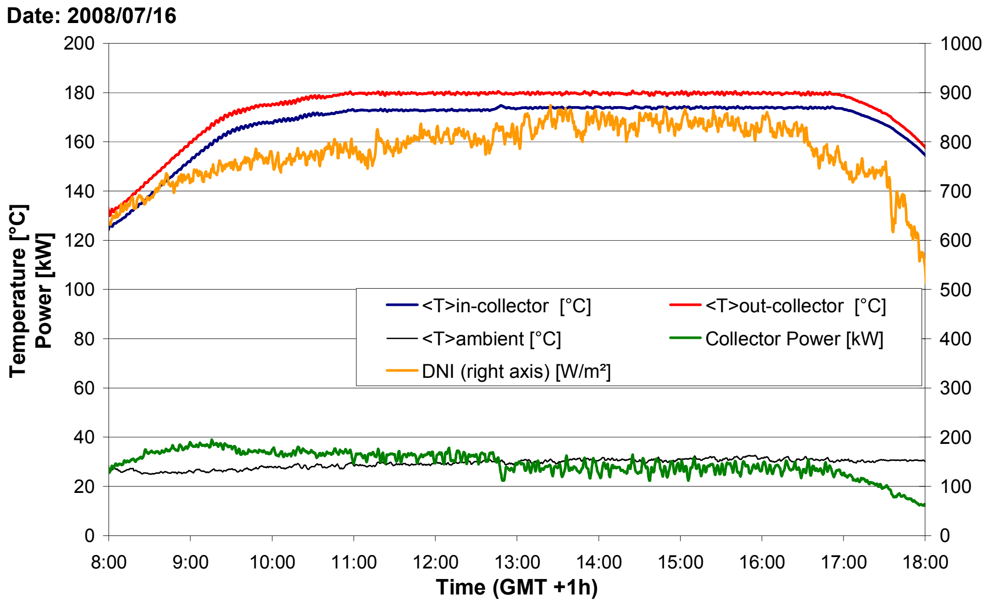
Technologies of Solar Thermal Collectors
Linear Fresnel Collectors

- Industrial Solar GmbH (Freiburg, Germany)
  - Geometrical features
    - Length: modular in steps of 4 m
    - Total width: 7.5 m
    - Aperture width: 5.5 m
    - Height: 4 m
  - Weight: 27 kg/m²
  - Peak power: 560 W/m²
  - Max. temp.: 400 °C

INDUSTRIAL SOLAR
thermal solutions

Technologies of Solar Thermal Collectors
Linear Fresnel Collectors

- Industrial Solar GmbH (Freiburg, Germany)
- Monitoring of collector field: Precise temperature control



Technologies of Solar Thermal Collectors
Linear Fresnel Collectors

- Industrial Solar GmbH (Freiburg, Germany)
  - References
    - Dürr: Stuttgart, Germany (2012) 132 m²
    - Fischer: Achern, Germany (2012) 484 m²
    - QSTP: Qatar (2012) 176 m²
    - MTN: Johannesburg, South Africa (2015) 396 m²
    - RAM: Amman, Jordan (2015) 396 m²





Technologies of Solar Thermal Collectors
Linear Fresnel Collectors

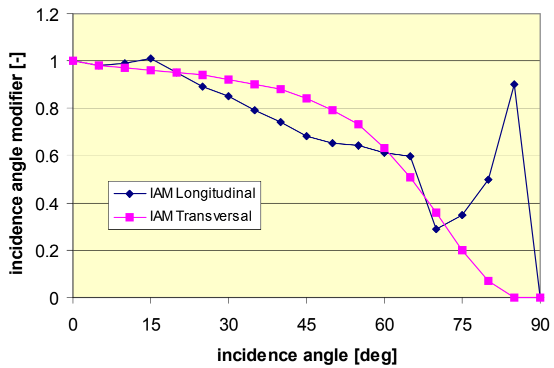
- New developments
  - Further development: Soltigua (Italy), SUNCNIM(France), Thermax (India), Lotus (Egypt), KG Group (India), others…

DSG Pilot Plant in La Seyne Sur Mer, France

Content

Technologies of Solar Thermal Collectors
Other Concepts

- Tecnologia Solar Concentrador CCStar Collector (Spain)
  - Reflector: Aluminum
  - Receiver: 32 evacuated tubes
  - Working fluid: Water
  - Width: 5.2 m
  - Length: 8.4 m
  - Gross Area: 43.7 m²
  - Net area: 37.1 m²
  - Optical efficiency: 71.8%
  - Max. temperature: 200°C



Incidence angle modifier as published by TSC (http://www.tsc-concentra.com/ccstar/)

Technologies of Solar Thermal Collectors
Other Concepts

- Absolicon (SE)

Hemab:

- Installation to provide hot water for district heating and electricity for the grid
- 200 m² X10 PV/T
- 20 kWp electricity
- 80 kWp hot water

inter solar award 2011 WINNER

ABSOLICON SOLAR CONCENTRATOR

Mohali: Two installations

- Hot water and electricity
- Solar Cooling (not completed) 115 C.
- 100 m² X10 PV/T
- 10 kWp electricity
- 90 kWp heat

Content

Technologies of Solar Thermal Collectors
Comparison

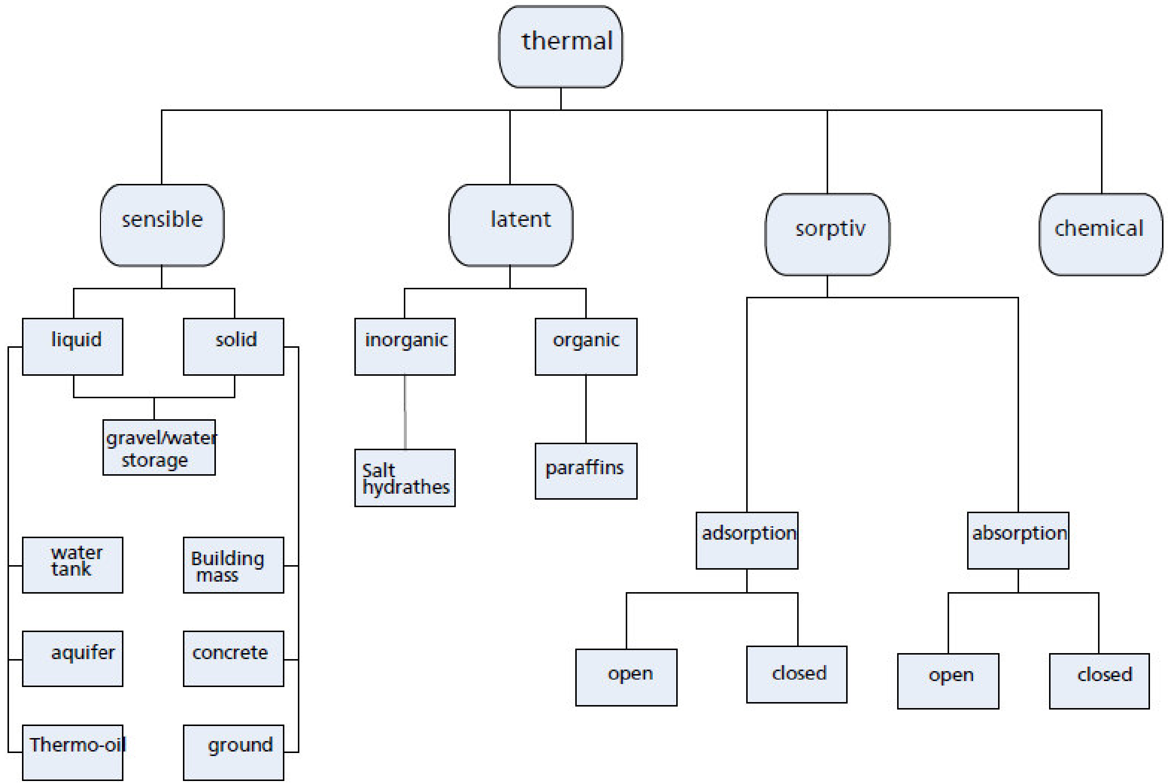
- Classification

Motion	Collector type	Absorber type	Concentration	Indicative temperature range (°C)
Stationary	Flat Plate Collector (FPC)	Flat	No	30-80
	Evacuated Tube Collector (ETC)	Tubular	No	50-130
	Compound Parabolic Concentrator (CPC) Collectors	Tubular/Flat	Yes	80-200
Single axis tracking	Linear Fresnel Reflector (LFR)	Tubular	Yes	60-400
	Parabolic Trough Collector (PTC)	Tubular	Yes	100-450
Two axes tracking	Parabolic dish reflector (PDR)	Point	Yes	100-500
	Heliostats Field collector (HFC)	Point	Yes	150-2000

Content

Thermal Storage
Overview

- Available Concepts



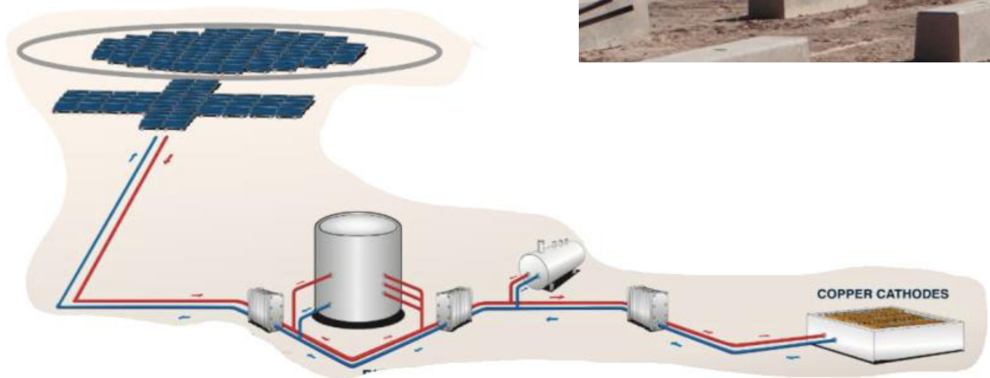
Solar Payback
Fraunhofer ISE

Thermal Storage
Water Storage

- Unpressurized Tmax < 90°C
- Pressurized Tmax > 90°C
- Steel vessels with insulation
- The standard solution for Solar Process Heat Systems (SPHS) is water storage
- Other fluids are thermal oilt and molten salt for higher temperatures

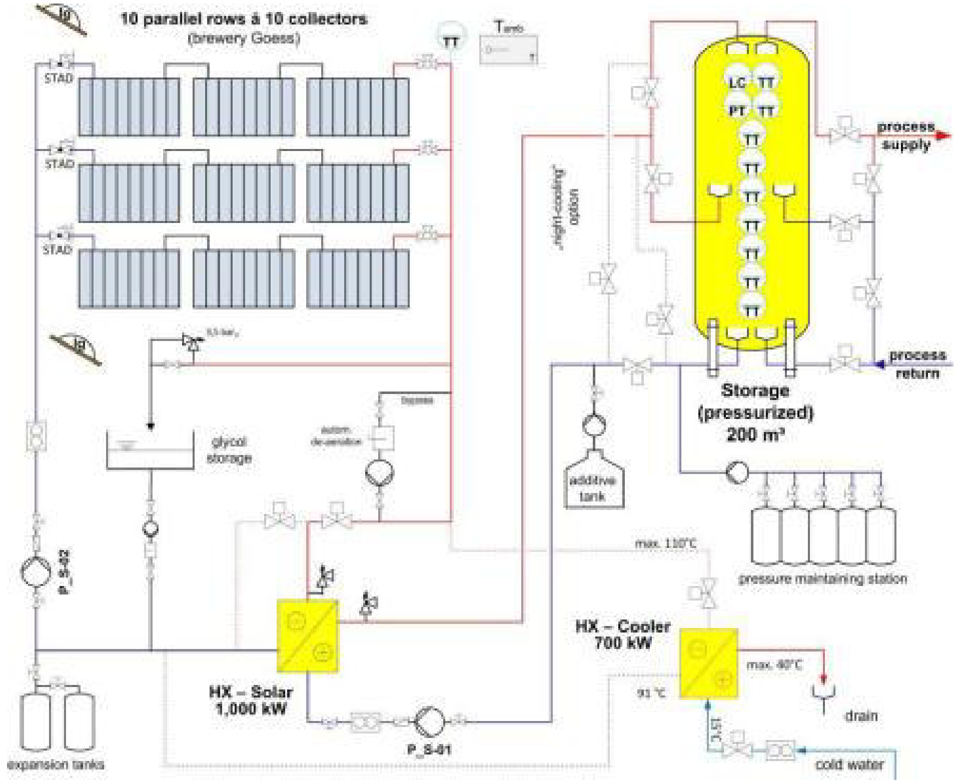
Thermal Storage
Water Storage

- Example: Copper mine "Gabriela Mistral", Chile, non-pressurized water storage
  - Volume: 4300 m³
  - 39,300 m² FPC
  - 85-100% solar fraction
  - electro winning of copper
  - electrolyte kept at 50°C
  - cleaning processes



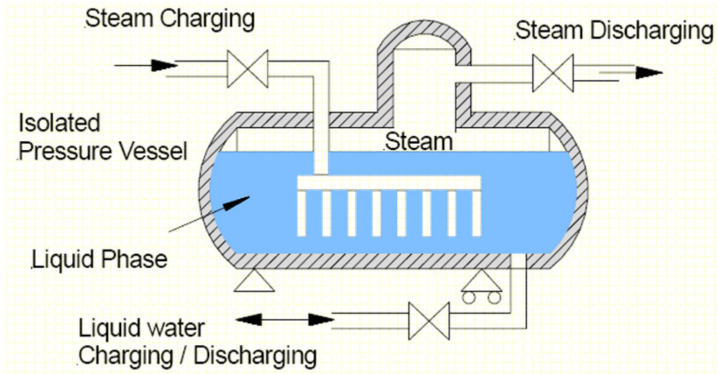
Thermal Storage
Water Storage

- Example: Brewery Göss, Austria, large pressurized water storage (200 m³)



Thermal Storage
Steam Storage

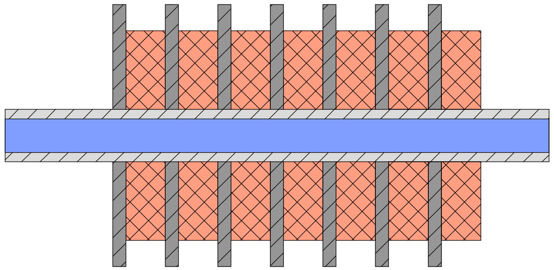
- Ruths Storage
  - Pressurized water for water-steam systems
  - Thermal capacity is proportional to ΔT
  - High investment cost due to expensive pressure vessel
  - No option for large-scale / high-pressure applications



Ruths storage (©DLR)

Thermal Storage
Steam Storage

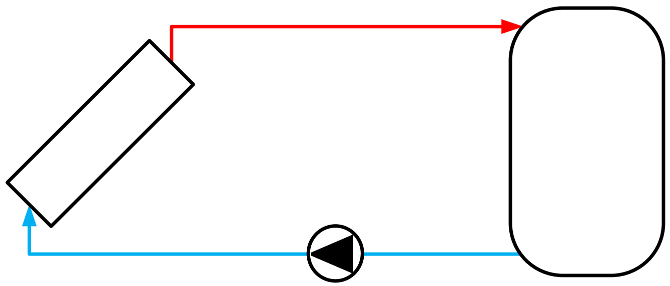
- Latent heat storage with Phase Change Material PCM
  - Traditional approach: Sandwich configuration
  - Heat transport from HTF into PCM with low conductivity (λ=0,5 W/mK)
  - Lamellae from graphite / aluminum
  - Large heat exchanger area
  - high costs, further R&D necessary



Thermal Storage
Charging Concepts

Direct charging without heat exchanger

- Cheap and robust
- Collector fluid is storage fluid
- Discharge of storage by solar loop difficult to avoid



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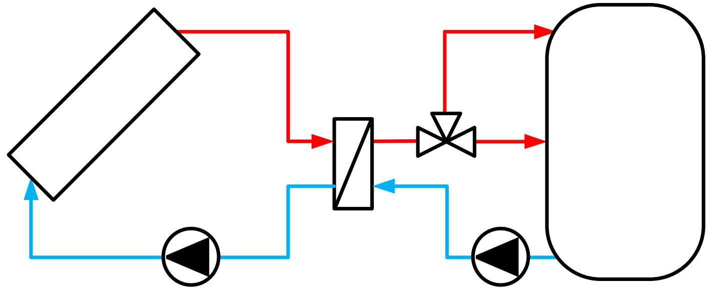
External heat exchanger with stratification valve

- Different media in collector field and storage
- More complex
- Stratification valve controls storage inlet height by charging flow temperature (optional)



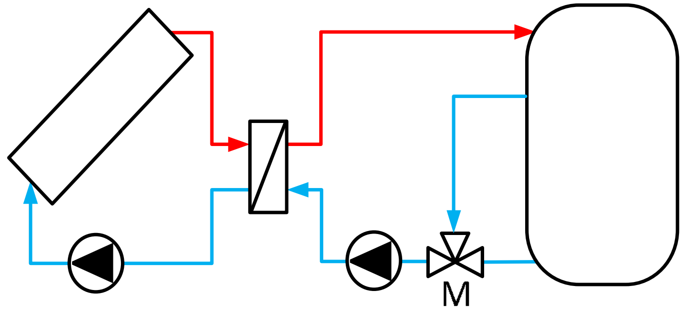
[1]

[1] Muster B. et al.: Integration Guideline, IEA TASK 49, Technical Report B2, 2015

Thermal Storage
Charging Concepts

External heat exchanger with mixed charging return flow (M = mixing valve)

- Prioritizes fast process supply
- Beneficial for higher integration temperatures
- Charging return flow is mixed to reach set charging temperature
- Variable speed pumps can be applied to reach target storage charging (and process supply) temperature
- Total volume only charged if load is covered
- Storage acts as hydraulic separator, when process return flow also has a stratified inlet



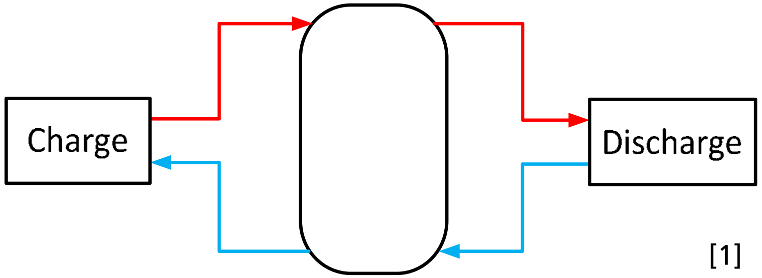
[1]

[1] Muster B. et al.: Integration Guideline, IEA TASK 49, Technical Report B2, 2015

Thermal Storage
Interconnection Concepts

Single buffer storage

- Recommended, if possible
- Low heat losses and piping effort
- Temporal reduction of active storage volume possible, when concepts “mixed charging return flow” and “stratified process return flow” are combined



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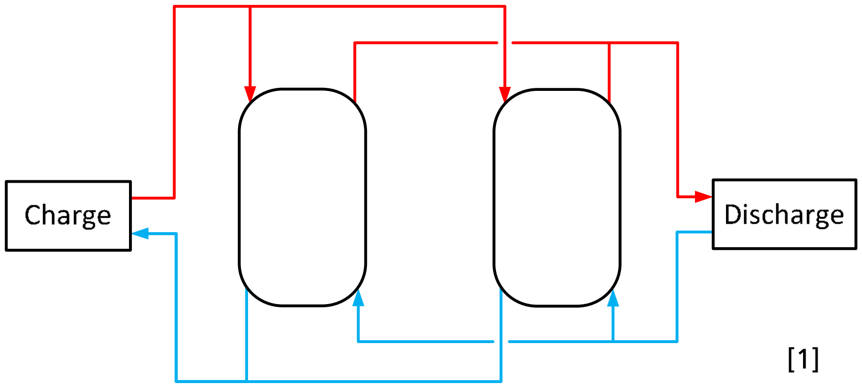
Parallel storages

- Only for low ceilings
- Exact hydraulic balance important for uniform flow
- Maximum 2 storages parallel



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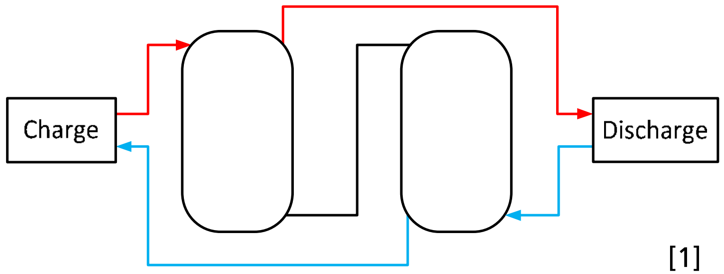
[1] Muster B. et al.: Integration Guideline, IEA TASK 49, Technical Report B2, 2015

Solar Payback

Fraunhofer ISE

Thermal Storage
Interconnection Concepts

Serial
- Only for low ceilings
- Forced stratification
- Possible destruction of exergy by heat entrainment



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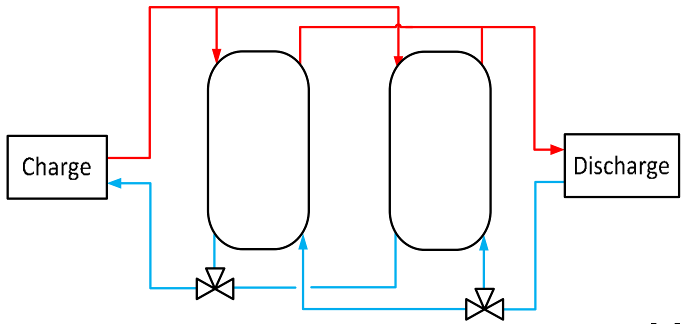
Priority circuit
- Seasonally adaptable active storage volume
- Separate charge and discharge possible
- Different processes can be supplied at different temperature levels



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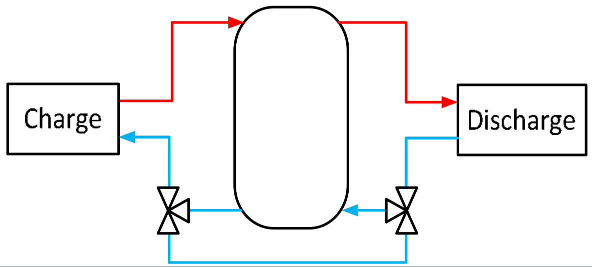
Return flow bypass
- Hot process return flow can be bypassed
- Beneficial if process return flow is colder than bottom storage temperature
- Collector loop can operate at process temperature



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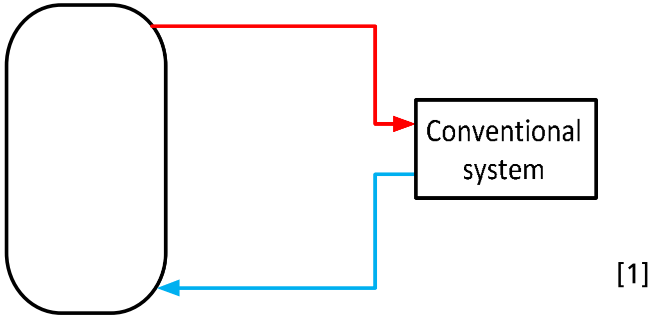
[1] Muster B. et al.: Integration Guideline, IEA TASK 49, Technical Report B2, 2015

Thermal Storage
Discharging Concepts

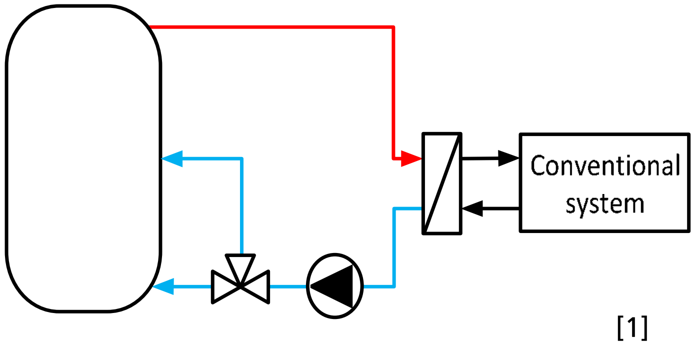
Direct

- Storage medium is process medium
- Storage is integration point



Indirect with stratified process return flow (optional)

- Process medium and storage medium can differ
- Variable heights for discharge flow and return flow possible (stratification for high return flow temperatures indicated)



[1] Muster B. et al.: Integration Guideline, IEA TASK 49, Technical Report B2, 2015

Thermal Storage
Discharging Concepts

Indirect with **fresh water station** (M = mixing valve)

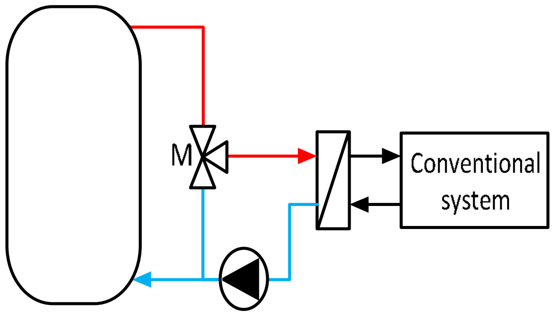
- Return flow addition limits integration flow temperature to a maximum or allows to deliver a set temperature
- This temperature level is never exceeded

Indirect with **pre-heating storage**

- Suitable for batch processes with high peak demand of process medium
- Discharge can also be realized by external heat exchanger

Indirect with via **evaporator**

- For high-temperature storages only
- Evaporator is integration point



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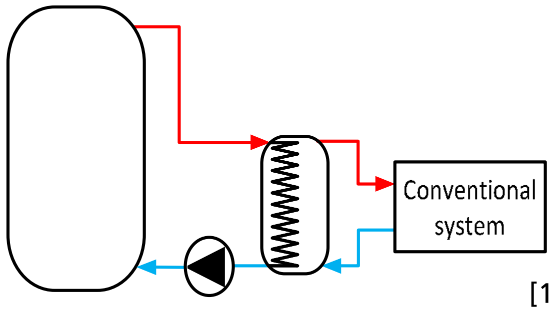

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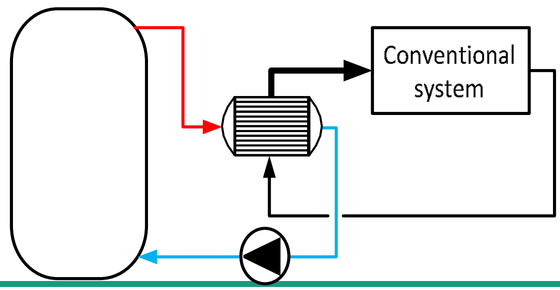

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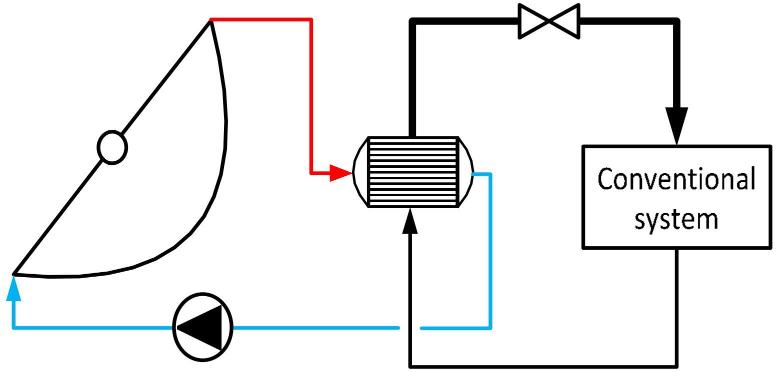
[1] Muster B. et al.: Integration Guideline, IEA TASK 49, Technical Report B2, 2015

Thermal Storage
Steam Generation

Indirect steam generation

- For collectors with liquid HTF
- Steam generation in kettle type boiler
- Three-way valve is integration point



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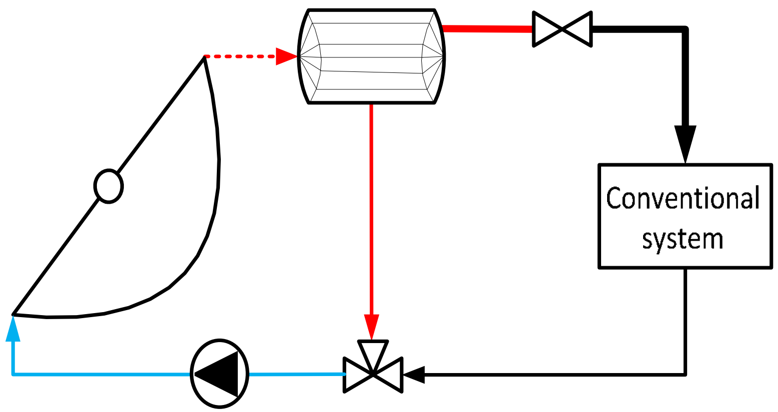
Direct steam generation

- For steam generating collectors
- Steam drum for phase seperation acts as small storage
- Three-way valve is integration point



[1]

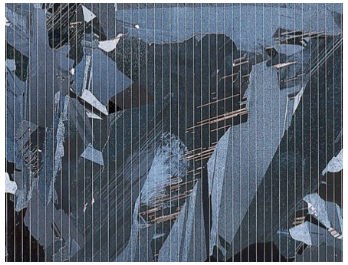
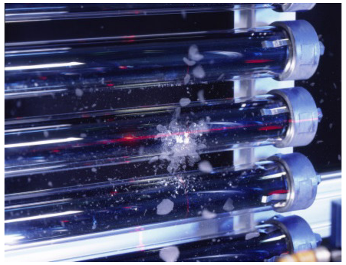
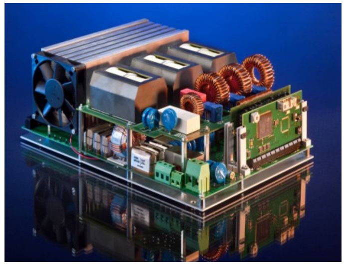
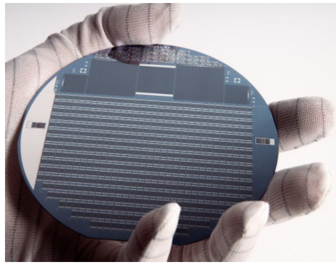
[1] Muster B. et al.: Integration Guideline, IEA TASK 49, Technical Report B2, 2015

Content

Summary

- Although the market for SPH is still small, many companies have developed new collector products suitable for a medium temperature range 100°C – 250°C or even higher
- Non-concentrating standard collectors are suitable for temperatures below 80°C (flat-plate) / 150°C (evacuated tube collectors with CPC)
- Standard storage solutions are large water storages, storage solutions for steam and higher temperatures are in development
- If operating temperatures are higher than for solar water heating are needed special care has to be given to other components (temperature stability, etc.)
- Systems and component development and testing is an important task for R&D organisations

Thank you for your Attention!

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